

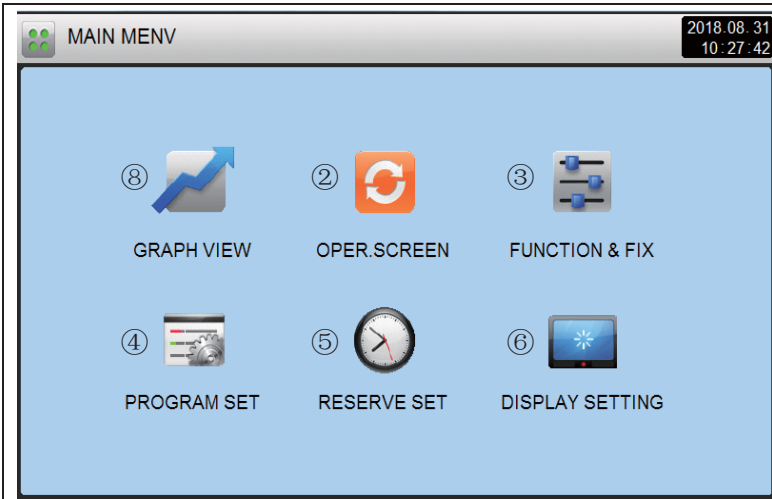


# Operation Manual of Temperature Rubber Tensile Fatigue Tester

Software Series: X1TK8070IHLWXQSA10MV115.03

1	<b>Foreword</b>	Page 2
2	<b>Summary</b>	Page 2
	2.1 System Composition Diagram	Page 2
3	<b>Main Screen Introduction</b>	Page 3
	3.1 Home Screen	Page 3
	3.2 Fixed Value Operation	Page 3
	3.3 Program Operation	Page 5
	3.4 Fault Display Screen	Page 6
4	<b>Run Related Operation Settings</b>	Page 7
5	<b>Program Group Setting</b>	Page 8
	5.1 Program Group Mode Setting	Page 8
	5.2 Program Loop Setting	Page 11
	5.3 Waiting Action	Page 11
	5.4 Time Signal Operation	Page 12
6	<b>Curve Display</b>	Page 12
7	<b>Screen Display Setting</b>	Page 13
8	<b>Reservation Setting</b>	Page 13
9	<b>Communication Failure</b>	Page 14





3.1 Home Screen

3 Main Screen  
Introduction

[Picture 3-1] Main Screen

	Indicating Content	Description
①	Curve & Storage	Switch to curvilinear representation and curve storage
②	Monitor Screen	Switch to the running screen
③	Operation Setting	Switch to the setting screen of function and operation mode
④	Program Group Setting	Switch to the program main screen
⑤	Reservation Setting	Switch to current time and reservation time setting screen
⑥	Display Setting	Switch to screen saver time setting and version screen

3.2.1 Fixed value (FIX) operation | 1st stop screen

3.2 Fixed Value  
Operation

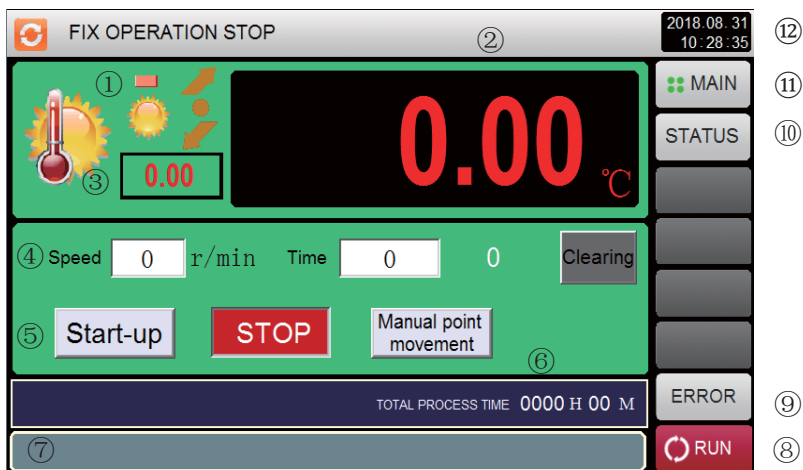
▶ Select the monitor screen in [3.1 Main Screen] to switch to the "Fixed (FIX) Run 1st Run Screen"

▶ In [4. Run Operation Settings], select the operation mode as "Setting (FIX)"



[Picture 3-2] Fixed Value (FIX) Operation | 1st Stop Screen

### 3.2.2 Fixed value (FIX) operation | 1st operation screen

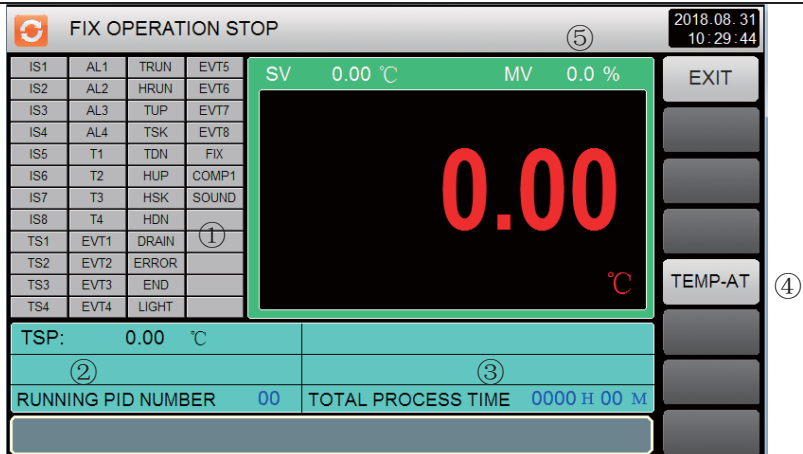


[Picture 3-5] Fixed Value Operation | 1st Operation Screen

①	Indicates the current running status.
②	Indicates the current temperature.
③	Indicates the current temperature setting.
④	Indicates the current speed setting, number setting, number of times display, and [number of times clear] button.
⑤	Indicates the [Run] [Stop] [Manual Jog] button.
⑥	Indicates the total running time display.
⑦	Display fault information in real time
⑧	The key that stops the program from running
▶	The program stop screen displays (runs) keys
⑨	Switch to the fault query screen
⑩	Switch from current to next
⑪	Switch to the main screen.
⑫	Date and time display. <a href="https://www.wewontech.com/operation-manual-1">https://www.wewontech.com/operation-manual-1</a>

### 3.2.3 Fixed value (FIX) operation | 2nd operation screen

▶ Command screen, set value, control output value, and display screen of lamp operation status.



[Picture 3-6] Fixed Value Operation | 2nd Operation Screen

①	The ON state is indicated in red and the OFF state is indicated in dark gray.
②	Indicates the current PID number.
③	Indicates the total running time.
④	Indicates the auto-tuning button.
⑤	Indicates the current temperature control output.

