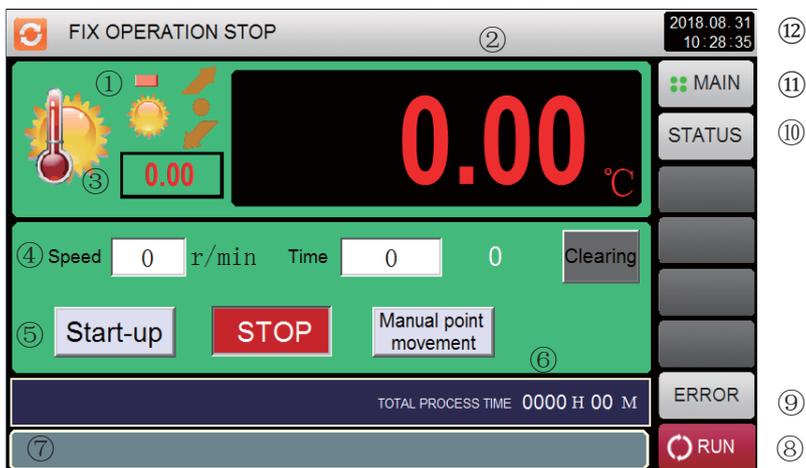


### 3.2.2 Fixed value (FIX) operation | 1st operation screen

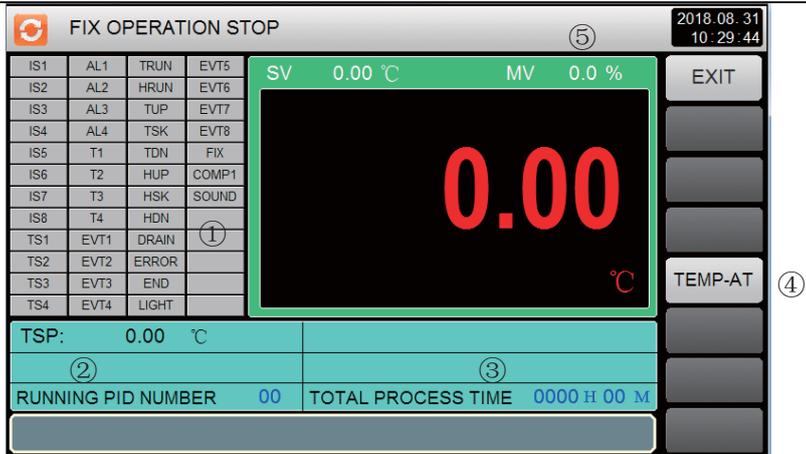


[Picture 3-5] Fixed Value Operation | 1st Operation Screen

①	Indicates the current running status.
②	Indicates the current temperature.
③	Indicates the current temperature setting.
④	Indicates the current speed setting, number setting, number of times display, and [number of times clear] button.
⑤	Indicates the [Run] [Stop] [Manual Jog] button.
⑥	Indicates the total running time display.
⑦	Display fault information in real time
⑧	The key that stops the program from running
▶	The program stop screen displays (runs) keys
⑨	Switch to the fault query screen
⑩	Switch from current to next
⑪	Switch to the main screen.
⑫	Date and time display. <a href="https://www.wewontech.com/operation-manual-1">https://www.wewontech.com/operation-manual-1</a>

### 3.2.3 Fixed value (FIX) operation | 2nd operation screen

▶ Command screen, set value, control output value, and display screen of lamp operation status.



[Picture 3-6] Fixed Value Operation | 2nd Operation Screen

①	The ON state is indicated in red and the OFF state is indicated in dark gray.
②	Indicates the current PID number.
③	Indicates the total running time.
④	Indicates the auto-tuning button.
⑤	Indicates the current temperature control output.



3.3.1 Program (PROGRAM) stops 1st stop screen

▶ When "Monitor Screen" is selected in [3.1 Main Screen], you can switch to "PROGRAM Run 1st Run Screen".

▶ In [4. Run related operation settings], select the mode as "Mode".

▶ For the mode setting method, please refer to [5.1 Program Group Mode Setting].

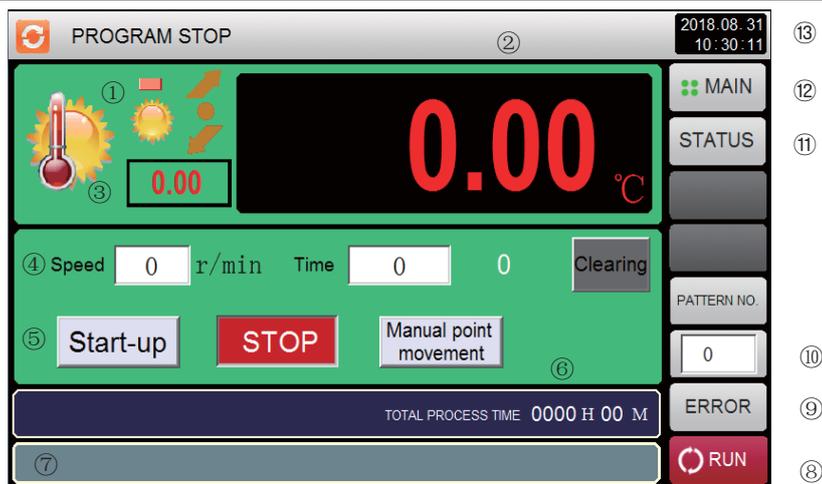
▶ [Fig. 3-7 Program (PROGRAM) 1st stop screen] Click the (Run) button on the lower right side to switch to [Fig. 3-8 Program (PROGRAM) 1st operation screen].

3.3 Program Operation



[Picture 3-7] Program (PROGRAM) | 1st Stop Screen

3.3.2 Program (PROGRAM) operation 1st operation screen



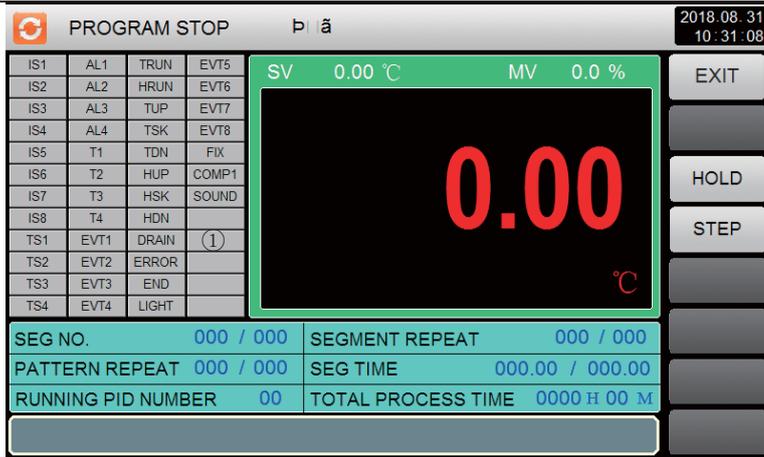
[Picture 3-8] Program (PROGRAM) | 1st operation screen

①	Indicates the current running status.
②	Indicates the current temperature.
③	Indicates the currently running segment temperature setting.
④	Indicates the current speed setting, number setting, number of times display, and [number of times clear] button.
⑤	Indicates the [Run] [Stop] [Manual Jog] button.
⑥	Indicates the current running total time display.
⑦	Indicates real-time fault information display.
⑧	Stop the program to run the key.
☞	The (Run) key is displayed under the program stop screen.
⑨	Switch to the fault inquiry screen.
⑩	Indicates the current program group.
⑪	Switch from the current screen to the next screen.
⑫	Switch to the main screen. <a href="https://www.wewontech.com/tensile-fatigue-tester/">https://www.wewontech.com/tensile-fatigue-tester/</a>
⑬	Indicates the current time/date.



### 3.3.3 Program operation 2nd operation screen

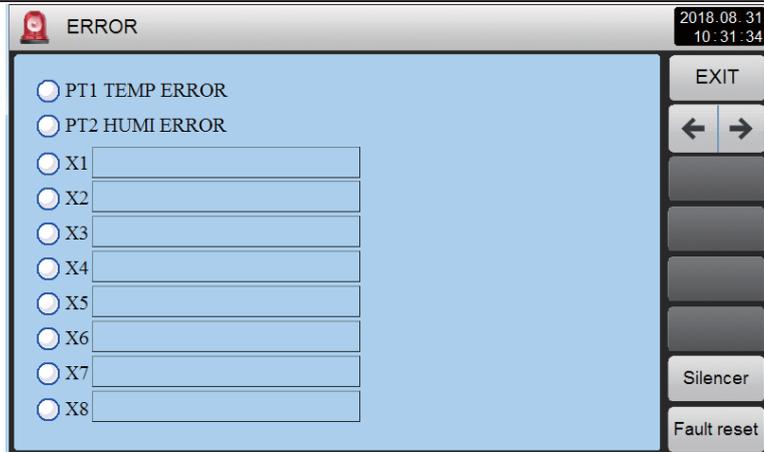
► Screen indicating command value, set value, control output value, and lamp (LAMP) operation status



[Picture 3-9] Program (PROGRAM) | 2nd Operation Screen

- ① The ON state is indicated in red and the OFF state is indicated in dark gray.
- ② Indicates the current program block number.
- ☞ [Program Number: 000/000] The previous number indicates the number of executed segments, and the following numbers indicate the set number of segments.
- ③ Indicates the mode repeat state.
- ☞ [Mode Repeat Count : 000/000] The previous number indicates the number of iterations that have been executed, and the following numbers indicate the number of iterations.
- ④ Indicates the running PID number.
- ⑤ Indicates the total time the program is currently running.
- ⑥ Indicates the time of the current run and the time set by the segment.
- ⑦ Indicates a partial repeat state.
- ☞ [SEG repeat count : 000/000] The previous number indicates the number of iterations that have been executed, and the following numbers indicate the number of iterations.
- ⑧ Switch from the current screen to the next screen.
- ⑨ Maintain (HOLD ON) or release (HOLD OFF) the current temperature and humidity settings. (Wewon Environmental Chambers Co., Ltd. Copyright)

### 3.4.1 Real-time Fault Display



[Picture 3-10] Real-Time Fault Display Screen

### 3.4.2 Historical Fault Inquiry Screen

3.4 Fault Display Screen

