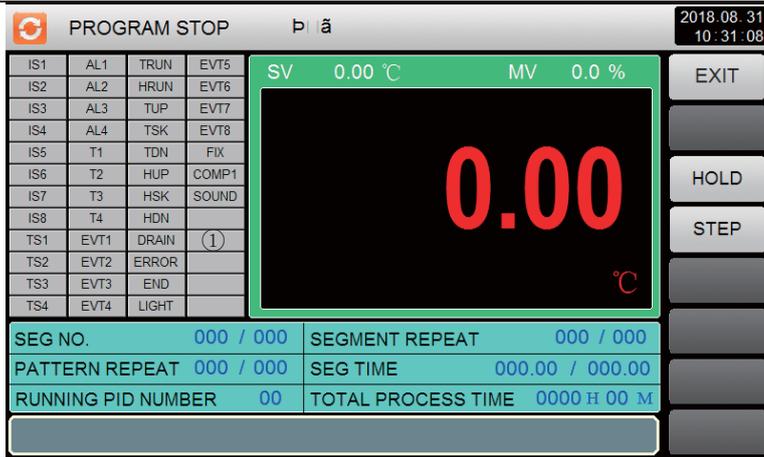### 3.3.3 Program operation 2nd operation screen

▶ Screen indicating command value, set value, control output value, and lamp (LAMP) operation status

[Picture 3-9] Program (PROGRAM)｜2nd Operation Screen

| ①	The ON state is indicated in red and the OFF state is indicated in dark gray.
②	Indicates the current program block number.
☞	[Program Number: 000/000] The previous number indicates the number of executed segments, and the following numbers indicate the set number of segments.
③	Indicates the mode repeat state.
☞	[Mode Repeat Count : 000/000] The previous number indicates the number of iterations that have been executed, and the following numbers indicate the number of iterations.
④	Indicates the running PID number.
⑤	Indicates the total time the program is currently running.
⑥	Indicates the time of the current run and the time set by the segment.
⑦	Indicates a partial repeat state.
☞	[SEG repeat count : 000/000] The previous number indicates the number of iterations that have been executed, and the following numbers indicate the number of iterations.
⑧	Switch from the current screen to the next screen.
⑨	Maintain (HOLD ON) or release (HOLD OFF) the current temperature and humidity settings. (Wewon Environmental Chambers Co., Ltd. Copyright)

3.4.1 Real-time Fault Display

3.4 Fault Display Screen
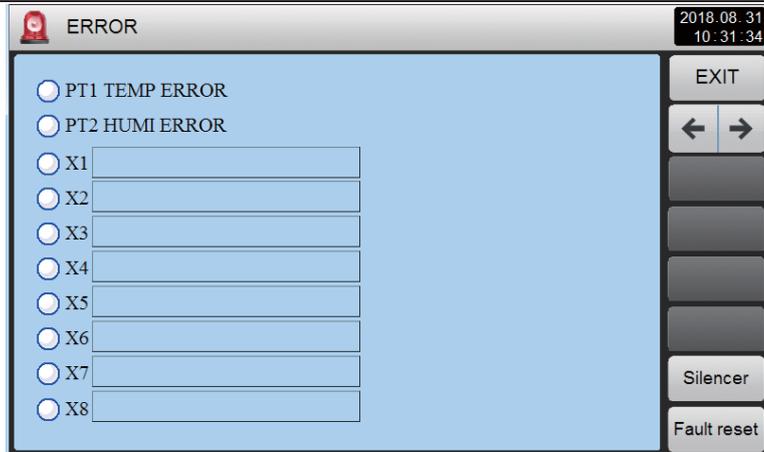
[Picture 3-10] Real-Time Fault Display Screen

3.4.2 Historical Fault Inquiry Screen
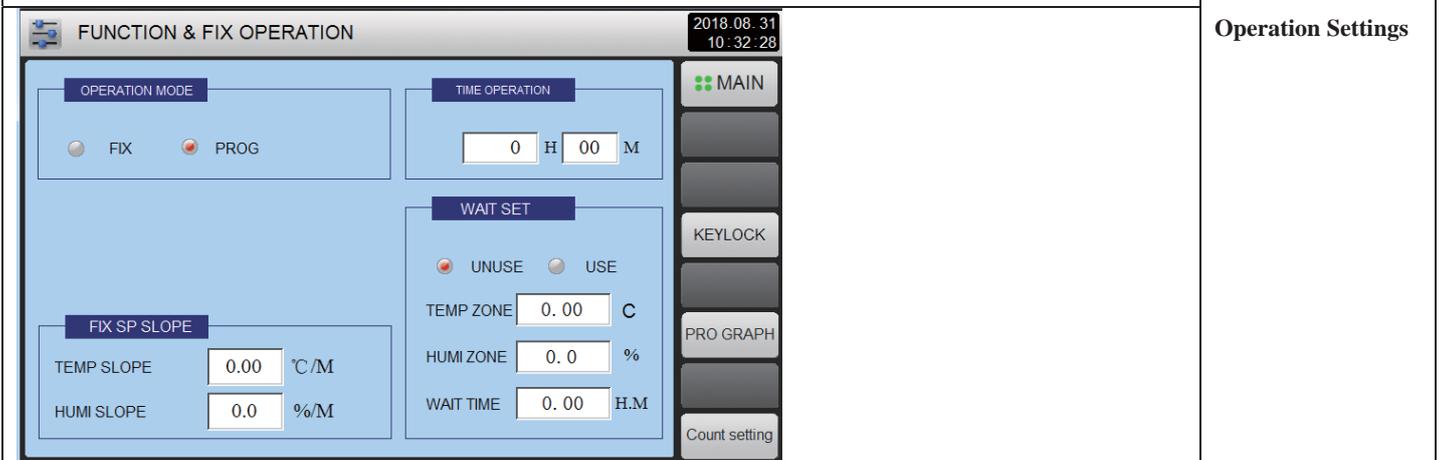
ERROR HISTORY	2018.08.31 10:31:56
	EXIT
	← →
	Clear
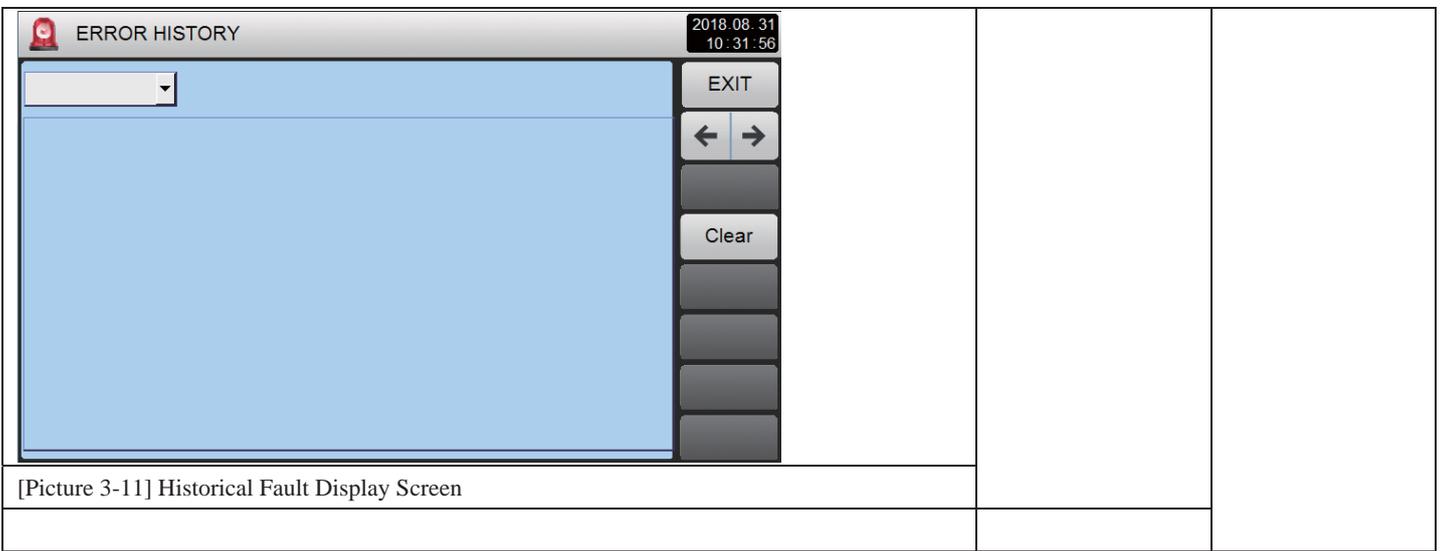
[Picture 3-11] Historical Fault Display Screen

▶ Additional functions of the general machine and additional settings related to the setting of the fixed value.

FUNCTION & FIX OPERATION   2018.08.31 10:32:28

OPERATION MODE
○ FIX   ● PROG

TIME OPERATION
0 H 00 M

WAIT SET
● UNUSE   ○ USE
TEMP ZONE 0.00 C
HUMI ZONE 0.0 %
WAIT TIME 0.00 H.M

FIX SP SLOPE
TEMP SLOPE 0.00 ℃/M
HUMI SLOPE 0.0 %/M

MAIN
KEYLOCK
PRO GRAPH
Count setting

[Picture 4-1] Operation Related Operation Setting Screen

①	Select a setting from the program and the fixed value run.
②	Fixed slope setting.
③	Set the running time.
④	The setting function waits for the setting.

Table 4-1. Operation Mode Setting Parameters

Parameter	Predetermined area	Unit	Initial value
Operation mode	Fixed value		Value
Fixed timing	0.00 ～300.00	HH.MM (hours. minutes)	0.00

Description: When set to 0.00, the setting timing is invalid, press the stop button to stop the unit.

4. Run Related Operation Settings

▶ When the program group setting button is clicked in [3.1 Main Screen], the screen changes to [Picture 5-1 Program Group Setting Screen].

	PROGRAM SET		2018.08.31 10:32:58

PATTERN NO.

0 ①

PATTERN SET ③

REPEAT SET ④

PATTERN NAME SET

Þ□à ②

TIME SIGNAL ⑥

WAIT SET ⑤

:: MAIN
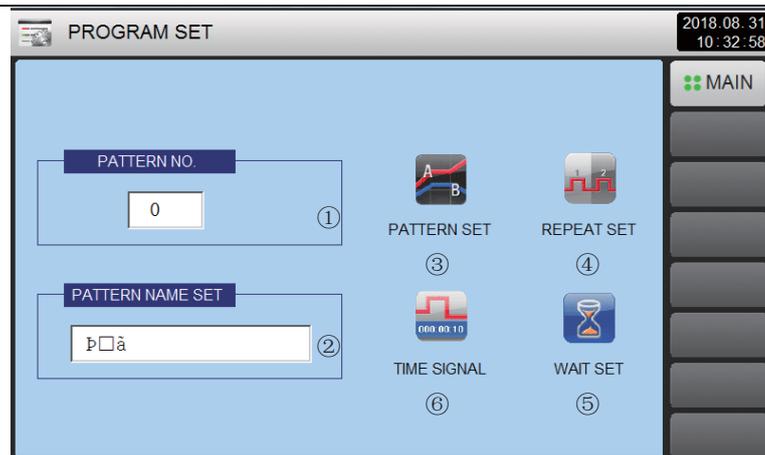
[Picture 5-1] Program Setting Screen

	Indicating content	Description
①	Program group	100 sets of programs can be set (1~100)
②	Test name	Can set 30 bytes
③	Program group editing	Switch to the program editing screen
④	Cycle setting	Switch to the cycle setting screen
⑤	Waiting for setting	Switch to the wait setting screen
⑥	Time signal	Switch to the time setting screen

5.1 Program group mode setting

PATTERN SET ② ③ ④ ⑤ 2018.08.31 10:33:50

①

NO.	TEMP	HUMI	TIME	TS1	TS2	TS3	TS4
1	1.96	0.0	0.00	0	0	0	0
2	2.22	0.0	0.00	0	0	0	0
3	-84.56	0.0	0.00	0	0	0	0
4	2.27	0.0	0.00	0	0	0	0
5	0.00	0.0	0.00	0	0	0	0
6							
7							
8							
9							
10							

← → ⑥

INSERT ⑦

DELETE ⑧

PATTERN NO. 000

SEGMENT 005

⊙PROG ⑨

[Picture 5-2] Program Editing Screen

①	Indicates the segment order number.
②	Set the temperature of the block to be run
③	Set the humidity of the block to be run.
④	Set the time of the block to be run.
⑤	Set the time signal of the block to be run.
⑥	Switch to the next block editing screen.
⑦	Insert the block and click this button to increase the number of segments by one. (Wewon Copyright)
⑧	Delete the block, click this button, and delete the number of segments.
⑨	Click the [Program] button to switch to [Picture 5-1 Program Group Settings Screen].
▶	Click the [Program Group] button to display the input box for setting the program number.